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**Master Thesis** 

# Fatigue Analysis of a Tension Leg Platform: Fatigue Life Improvement

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#### Szczecin, February 2016

















- Office in Gdynia
- Advisory Maritime & Offshore Department
- Supervisor: Tomasz Msciwujewski, Principal Engineer



#### Thank you for supporting me in my time of need

#### Wave loads on offshore structures





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- Design details to reduce stress and strain concentrations.
- Avoid welding in areas where low ductility or fracture toughness steel is (e.g. K areas of wide flange members, corners of hollow steel sections).
- Provide adequate protection from the environment (e.g. provide measures to prevent galvanic action between dissimilar metals).
- Increase the thickness of the critical area.
- Improve surface conditions.
- Improvement of fatigue life by fabrication: Grinding, TIG dressing and Hammer peening.
- Use of high-performance alloys resistant to corrosion fatigue.
- Etc.





# Quantify fatigue life improvement of certain structural modifications for TLP's



Perform lower number of design iterations







- 1. Methodology
- 2. Scope of work
- 3. Case of study
- 4. Analysis
- 5. Results
- 6. Conclusion
- 7. Future work

### 1. Methodology





## 2. Scope of work



- Structural model developed by finite element method
  - Global model
  - Local model
- Hydrodynamic analysis performed in the frequency domain:
  - 3D panel method to evaluate velocity potentials and hydrodynamic coefficients
  - First order velocity potential -linear wave loads
  - Drag forces are determined using Morison formulation
- Quasi-static analysis of the structural response for the global and the local models
- Stochastic linear fatigue analysis based on S-N data
- Effects of thickness's increments in critical areas
- Improvement of fatigue life by fabrication: Grinding, TIG dressing and Hammer peening.



- Full-size TLP composed by four columns connecting pontoons
- Operational area: North Sea, 327.5 m of water depth
- Structure main particulars

Length overall	85 m
Beam	85 m
Depth	54 m
Draught	27.5 m
Gross Tonnage	59517 t







- The structure present a symmetry respect the axis X and Y
- Results are presented in form of usage factor





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### 4. Analysis



- Critical areas correspond to:
  - Hull and deck connections
  - Column to deck connections
  - Column to pontoon connections
- Considering the most critical area, local model was and developed







- Identification of possible hot spots in the critical area
- Mesh size t x t
- Effective Notch Stress







Increment in the fatigue life for the different thickness of the critical area.





Conclusions

- The increment of thickness could be contemplated as a solution in cases were the TLP design is close to reach the design fatigue life, expecting increments of the 5 % range.
- Improvement of F.L by fabrication. Use of these treatment could look like a fast solution to the design problems, but should be avoided except for punctual cases where the area of the hotspot could be easily submitted to grinding treatment.

### 7. Future work



- Validation of results
- Analysis of more TLP structures
- Use of Non-linear models to represent the wave forces
- Performance of High and Low frequency analysis
  - Springing and Ringing
- Consideration of further methodologies

# Thank for your attention

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